

# Digester Type Performance Comparison

	Two-Stage Linear Vortex™	Complete Mix	Covered Lagoon
<b>More biogas means more D3-RIN revenues per cow</b> Biogas output per milking cow (avg ft <sup>3</sup> /day)	115	80	50
<b>Design generation</b> Assumes all designs are periodically updated	3rd	2nd	1st
<b>Plant longevity (avg years)</b> Steel tanks and flexible membranes degrade faster than concrete	30+	15-30	5-10
<b>Lowest cost per MMBtus output/time</b> A key indicator reflecting a positive ROI	Best	Poor	Poor
<b>Preferred by farmers</b> DVO is their choice because of easy maintenance and quality byproducts	Best	Poor	Poor
<b>Can process 100% of food/organic waste</b> Covered lagoon systems MUST bypass dairy solids (this is not a "feature")	Best	Best	Poor
<b>Performance is not "seasonal"</b> Covered lagoon performance varies widely and is dependent upon the weather	Best	Best	Poor
<b>Ability to divert all VS from lagoon storage</b> DVO offers post-digester treatment that improves CI scores (dairies also benefit)	Best	Poor	Poor
<b>Processes more dairy waste than any other</b> DVO processes manure from over 400,000 milking cows	Best	Poor	Poor
<b>Flush, scrape and vac-collection dairies served</b> Every modern dairy design is represented by DVO farmers	Best	Okay	Best
<b>Superior animal bedding quality</b> Greatly influences herd health and milk quality	Best	Poor	Poor
<b>No composting of solids needed</b> Bypassed solids from covered lagoons and complete mix must be separately composted	Best	Poor	Poor
<b>Pathogen destruction (e-coli, salmonella, etc.)</b> Harmful bacteria that causes mastitis and other problems for cattle and humans	Best	Okay	Poor
<b>Odor and weed-seed destruction</b> Complete digestion means more effective odor, vector and weed seed control	Best	Okay	Poor
<b>Methane emissions avoided per cow</b> DVO avoids the methane from solids composting and unspent liquid that bypass digester	Best	Okay	Poor
<b>Green House Gas (GHG) impacts avoided</b> Composting emits some methane and also creates nitrous oxide (310x worse than CO <sub>2</sub> )	Best	Okay	Poor
<b>Renewable power generated per ton of waste</b> More biogas per ton means more power generated per ton too	Best	Okay	Poor
<b>Positive carbon footprint</b> Higher operating efficiency/kW generated, longevity and thorough digestion	Best	Okay	Poor
<b>Digester is certified "Newtrient Recognized"</b> By independent dairy organization "Newtrient, LLC"	Best	Poor	Poor
<b>Efficient, optional ammonia recovery step</b> Ammonia recovery is a proven method to greatly reduce ammonia emissions from lagoons	Best	Poor	Poor
<b>Suitable for co-generation (e.g., food waste and manure)</b> Active mixing is required for most offsite organics	Best	Okay	Poor